

A Comprehensive Research Analysis of Ajaokuta Steel Company: Roadmap for Success through Nanotechnology and Anti-Corruption Measures

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Abstract

The Ajaokuta Steel Company, located in Nigeria, is a significant industrial project aimed at transforming the nation's steel production capabilities. Established with the vision of fostering economic independence and reducing reliance on imported steel, the plant holds the potential to stimulate local industries and create job opportunities. This study is essential as it not only evaluates the operational challenges faced by the Ajaokuta Steel Plant but also explores its socio- economic impact on the surrounding communities and the broader Nigerian economy.

Key findings from the research indicate that while the plant has the infrastructural capacity to produce a substantial amount of steel, it has been plagued by issues such as inadequate funding, bureaucratic inefficiencies, and maintenance challenges, which have hindered its full operational potential. Recommendations include the need for strategic partnerships with private investors, improved governance to streamline operations, and targeted training programs for the workforce to enhance productivity. Overall, revitalizing the Ajaokuta Steel Plant is crucial for Nigeria's industrial growth and economic sustainability.

Keywords: Ajaokuta Steel; Materials Processing; Steel Production, Nanotechnology

Introduction

The Ajaokuta Steel Project is a cornerstone of Nigeria's industrialization strategy, representing the country's ambitions to become self-sufficient in steel production and drive economic growth.

The steel industry is pivotal for infrastructure development, manufacturing, and technological advancement, making Ajaokuta Steel integral to Nigeria's broader economic objectives. Since its inception in the 1970s, the Ajaokuta Steel Project has been aligned with Nigeria's national industrialization goals articulated in various policy documents. The National Policy on Industrial Development, established in 1988, emphasized the need for a robust steel industry as a prerequisite for developing other sectors [1]. The project was envisioned to produce high-quality steel that would supply local industries and reduce reliance on imports, thereby supporting Nigeria's economic sovereignty.

Despite its potential, Ajaokuta Steel has faced numerous setbacks, including political instability, corruption, and mismanagement. The abandonment of the project in the 1990s due to these challenges highlighted the socio-political factors influencing the steel industry. For instance, the Nigerian Civil War and subsequent military regimes created an unstable environment that hampered investment and development [2]. The re-emergence of democratic governance in the late 1990s brought renewed interest in revitalizing the project, coinciding with the government's drive towards economic diversification away from oil dependency. The Economic Recovery and Growth Plan (ERGP) launched in 2017 specifically identified the steel sector as a priority for creating jobs and stimulating economic growth [3]. This policy alignment underscores the significance of Ajaokuta Steel in Nigeria's vision for industrialization, reinforcing the need for a sustainable and competitive steel industry.

The socio-political landscape has played a crucial role in shaping the steel industry in Nigeria. Corruption and governance issues have historically impeded progress, with various administrations prioritizing short-term gains over long-term development. In the past, contracts for the Ajaokuta Steel Project were often awarded based on political patronage rather than technical expertise, leading to inefficiencies and cost overruns [4]. Additionally, economic factors such as fluctuations in global steel prices and foreign exchange rates have influenced the viability of the project. The reliance on imported raw materials for steel production has made the industry vulnerable to external shocks, further complicating efforts to establish a self-sustaining steel sector [5]. Furthermore, the local market's limited purchasing power has constrained demand for steel products, necessitating a focus on exports to achieve economic viability.

Nanotechnology has emerged as a transformative force in the steel industry worldwide, offering innovative solutions that enhance product performance and sustainability. Successful applications of nanotechnology in steel production include the development of high-strength, lightweight steel alloys that improve energy efficiency in transportation and construction [6]. For instance, the automotive industry has benefited from the use of nanostructured steel, which reduces vehicle weight and enhances fuel efficiency while maintaining structural integrity. Drawing actionable insights from these global applications, Nigeria could leverage nanotechnology to enhance the performance of domestically produced steel. By investing in research and development and fostering partnerships with academic institutions and industry leaders, Ajaokuta Steel can incorporate nanotechnology into its production processes. This would not only improve the quality of steel products but also position Nigeria as a competitive player in the global steel market.

Furthermore, the integration of nanotechnology aligns with Nigeria's goals of technological advancement and innovation, as outlined in the National Science, Technology and Innovation Policy [3]. By embracing cutting-edge technologies, Ajaokuta Steel can contribute to the broader agenda of industrialization, creating jobs and stimulating economic growth. The Ajaokuta Steel Project is a critical component of Nigeria's industrialization strategy, intricately linked to national objectives and shaped by socio-political and economic factors. As Nigeria seeks to diversify its economy and reduce dependence on oil, the successful

completion and operation of Ajaokuta Steel will play a significant role in achieving these goals. By learning from global applications of nanotechnology, Nigeria can enhance its steel production capabilities and contribute to a sustainable industrial future.

Background of Ajaokuta Steel Company

The Ajaokuta Steel Company, located in Ajaokuta, Kogi State, Nigeria, is one of the largest integrated steel complexes in Africa. It was conceived as a pivotal component of Nigeria's industrialization strategy. The company was established to harness the country's rich mineral resources, particularly iron ore and limestone, and to provide the necessary raw materials for steel production. This initiative aimed not only to meet domestic demand for steel but also to position Nigeria as a key player in the global steel market. However, the journey of Ajaokuta Steel has been fraught with challenges, leading to a long-standing state of dormancy despite its significant potential [7].

Ajaokuta Steel Company Structures

Below, are the structures of Ajaokuta steel plant that supposed to consist of blast furnace, electric steel arch making, oxygen converter, coke oven, and rolling mills sections that consist of wire rods, flat sheets and tubing.



Figure 1: Ajaokuta failed steel plant



Figure 2: Ajaokuta Rolling Mills



Figure 3: Ajaokuta structure of the mills

Historical Context and Establishment

The establishment of Ajaokuta Steel Company can be traced back to the early 1970s when the Nigerian government recognized the need for a self-sufficient steel industry to support national development. The company was officially commissioned in 1980, with the ambition of producing high-quality steel for various sectors, including construction and manufacturing [7]. However, the project faced numerous setbacks, including inadequate funding, political instability, and management challenges, which ultimately hindered its operational capacity. The historical context surrounding the establishment of Ajaokuta Steel reflects broader trends in Nigeria's economic policies, particularly the emphasis on industrialization and self- reliance. Despite these challenges, the potential for Ajaokuta Steel to contribute significantly to Nigeria's economy remains evident.

Importance of Steel Production in Nigeria's Economy

Steel production plays a crucial role in Nigeria's economy, serving as a foundational material for infrastructure development and industrial growth. According to the Nigerian Bureau of Statistics (2021) [8], the steel industry is vital for supporting the construction sector, which is essential for national development. Steel is used in building roads, bridges, and housing, all of which are critical for economic advancement. Furthermore, the steel industry has the potential to create jobs, stimulate local economies, and foster technological advancements. The significance of Ajaokuta Steel Company as a key player in the steel production landscape cannot be overstated, as it is positioned to meet the growing demand for steel in Nigeria and beyond.

Objectives of the Research

This research aims to explore the various dimensions of Ajaokuta Steel Production, focusing on its historical context, economic importance, and current status. The specific objectives of the study include:

- 1. To analyze the historical development and establishment of Ajaokuta Steel Company.
- 2. To assess the importance of steel production in Nigeria's economy and its potential for growth.
- 3. To identify the challenges facing Ajaokuta Steel Company and propose recommendations for revitalization.
- 4. To explore the implications of an operational Ajaokuta Steel Company for Nigeria's industrial and economic landscape.

By addressing these objectives, the research will contribute to a deeper understanding of the role of Ajaokuta Steel in Nigeria's economic development and the strategies needed to harness its full potential.

Historical Background and Timeline of Operations

The Ajaokuta Steel Company has a complex history marked by ambitious plans and numerous setbacks. Following its commissioning in 1980, the company aimed to achieve a production capacity of 1.3 million metric tons of steel annually. Initial operations were promising, with the company producing small quantities of steel. However, by the mid-1980s, the plant began to encounter significant operational challenges due to inadequate infrastructure, lack of skilled labor, and insufficient maintenance of equipment. This period marked the beginning of a prolonged state of inactivity, with sporadic efforts at reviving operations over the years. The timeline of operations indicates a series of attempts by the Nigerian government to revitalize the company, including partnerships with foreign investors and various restructuring efforts [9].

Challenges Faced: Operational Inefficiencies, Funding Issues, and Corruption

Ajaokuta Steel Company has faced numerous challenges that have hindered its operational efficiency. One of the most significant issues has been funding, as inconsistent government support and lack of investment have stymied efforts to complete the plant and upgrade its facilities. Additionally, operational inefficiencies have arisen from outdated technology and equipment that have not been properly maintained. Corruption has also played a detrimental role, with allegations of mismanagement and embezzlement affecting the allocation of resources necessary for the company's operations [9]. These challenges have led to a continued state of dormancy, preventing Ajaokuta Steel from fulfilling its potential as a key player in Nigeria's steel industry.

Present Status and Its Impact on the Nigerian Economy

As of now, Ajaokuta Steel Company remains largely inactive, with only a fraction of its potential being utilized. The lack of operational activity has had significant negative implications for the Nigerian economy. Without a functioning steel industry, Nigeria continues to rely heavily on imported steel, which places a strain on foreign reserves and increases construction costs. The dormant state of Ajaokuta Steel has also resulted in lost job opportunities and hindered local economic growth in the surrounding communities [10]. The present status of Ajaokuta Steel Company reflects broader challenges facing Nigeria's industrial sector, emphasizing the urgent need for strategic interventions to revitalize the company and harness its potential for economic development.

The Role of Nanotechnology in Steel Production

Nanotechnology has emerged as a transformative force in steel production, significantly enhancing the properties and performance of steel products. By manipulating materials at the nanoscale, researchers and manufacturers can develop advanced steel alloys that exhibit superior characteristics, leading to improved efficiency and sustainability in various industrial applications. One of the primary roles of nanotechnology in steel production is the development of high-strength, lightweight steel alloys. Traditional steel often faces limitations in terms of weight and strength, which can affect fuel efficiency in transportation and reduce structural integrity in construction. Through the incorporation of nanoparticles, such as carbon nanotubes or nano-sized metallic particles, steel manufacturers can achieve remarkable improvements in tensile strength and ductility [11]. These enhancements allow for the production of thinner, lighter steel components without compromising performance, thereby reducing energy consumption during manufacturing and transportation.

Moreover, nanotechnology facilitates the creation of steel with enhanced corrosion resistance. The incorporation of nanoparticles can form protective coatings and improve the material's ability to withstand environmental factors, which is particularly beneficial in harsh environments [11]. This increased durability not only extends the lifespan of steel products but also reduces maintenance costs, contributing to more sustainable practices in industries such as construction and automotive. In addition to mechanical and chemical properties, nanotechnology plays a crucial role in improving the processing techniques used in steel production. For example, the application of nanostructured materials can enhance the efficiency of processes like welding and casting, leading to better bonding and reduced defects in the final products [12]. These advancements can lead to lower production costs and improved overall quality in steel manufacturing.

Furthermore, the integration of nanotechnology aligns with sustainable production goals by enabling the development of "green" steel. Innovations such as using less energy and raw materials in the production process and incorporating recycled materials can contribute to a more sustainable steel industry. For instance, advancements in nanotechnology have facilitated the use of alternative raw materials and methods that minimize waste and reduce greenhouse gas emissions [12]. In conclusion, the role of nanotechnology in steel production is multifaceted, encompassing improvements in mechanical properties, corrosion resistance, processing efficiencies, and sustainability. As the steel industry continues to evolve, the adoption of nanotechnology will be pivotal in addressing the challenges of modern manufacturing and meeting the increasing demand for high-performance materials.

Definition of Nanotechnology and Its Relevance

Nanotechnology is defined as the manipulation of matter on an atomic, molecular, and supramolecular scale, typically within the size range of 1 to 100 nanometers. This technology enables the development of materials with enhanced properties and functionalities that differ significantly from their bulk counterparts [13]. In the context of steel production, nanotechnology is highly relevant as it offers innovative solutions to improve the mechanical properties, durability, and efficiency of steel products. The integration of nanotechnology in the steel industry has the potential to revolutionize production processes and create high- performance materials suited for various applications.

Applications in the Steel Industry

The applications in the steel plant for it to function at its maximum capacity should consist of the enhancement of material properties, efficiency improvements in production processes, environmental benefits, and case study of successful applications of nanotechnology globally.

Enhanced Material Properties

One of the primary applications of nanotechnology in the steel industry is the enhancement of material properties. The incorporation of nanoparticles into steel can significantly improve its strength, toughness, and corrosion resistance. Research by Kumar [14] demonstrates that the addition of nanomaterials, such as titanium dioxide and silicon carbide, can lead to the formation of nanostructured steel alloys. These alloys exhibit superior mechanical properties compared to conventional steel, making them suitable for demanding applications in construction, automotive, and aerospace industries.

Efficiency Improvements in Production Processes

Nanotechnology also contributes to efficiency improvements in steel production processes. Singh et al. (2021) [15] highlight that the use of nanoscale additives can facilitate better control over metallurgical processes, leading to reduced energy consumption and enhanced productivity. By optimizing the properties of raw materials and refining production techniques at the nanoscale, manufacturers can achieve higher yields and lower operational costs. This advancement not only improves the economic viability of steel production but also positions manufacturers to compete effectively in a global market.

Environmental Benefits

In addition to enhancing material properties and improving production efficiency, nanotechnology offers significant environmental benefits. The application of nanotechnology in steel production can reduce waste and emissions, promoting sustainability within the industry. Zhang and Wang (2018) [16] illustrate that the use of nanomaterials can lead to lower energy requirements and reduced greenhouse gas emissions during the production process.

Furthermore, nanotechnology can enable the recycling of steel materials more effectively, minimizing the environmental footprint associated with steel manufacturing.

Case Studies of Successful Nanotechnology Applications Globally

Several global case studies highlight the successful application of nanotechnology in the steel industry. One notable example is the development of high-strength, lightweight steel materials by companies in Europe and North America, which utilize nanoparticle reinforcement to achieve enhanced performance [17]. These advancements have resulted in significant weight reductions for automotive components, leading to improved fuel efficiency and reduced emissions. Additionally, other companies have implemented nanotechnology to create corrosion-resistant coatings for steel products, extending their lifespan and reducing maintenance costs. These case studies exemplify the transformative potential of nanotechnology in revolutionizing the steel industry and addressing contemporary challenges.

Corruption in Nigeria: An Overview

This session deals with forms of corruption, and historical context of corruption in Nigeria.

Definition and Forms of Corruption

Corruption is generally defined as the abuse of power or position for personal gain, which undermines the integrity of institutions and hinders development. Transparency International (2021) [18] outlines various forms of corruption, including bribery, embezzlement, nepotism, and fraud. In Nigeria, corruption manifests in both public and private sectors, affecting governance, economic stability, and social equity. Common forms include political corruption, where officials exploit their authority; bureaucratic corruption, involving the manipulation of administrative processes; and corporate corruption, which often entails collusion between businesses and government officials.

Historical Context of Corruption in Nigeria

The historical context of corruption in Nigeria dates back to the colonial era, where the foundations of corrupt practices were laid. However, corruption escalated significantly after Nigeria gained independence in 1960. Oluwole (2019) [19] notes that successive military regimes and political instability have contributed to a culture of impunity, where corrupt practices became normalized. The introduction of structural adjustment programs in the 1980s further exacerbated corruption, as economic reforms created opportunities for corrupt activities among officials. Over the decades, various anti-corruption agencies have been established, yet the persistence of corrupt practices indicates systemic weaknesses within Nigeria's institutions.

Impact of Corruption on the Steel Sector

Corruption has had a profound impact on the steel sector in Nigeria, stifling growth and undermining potential advancements. Ibrahim (2020) [20] highlights that corrupt practices have led to misallocation of resources, inefficient project execution, and lack of investment in critical infrastructure. The Ajaokuta Steel Company, a prime example, has faced numerous challenges attributed to corruption, including the diversion of funds meant for upgrades and maintenance.

This has resulted in the company's prolonged inactivity and inability to fulfill its intended role in boosting Nigeria's steel production capacity. Moreover, corruption in the steel sector contributes to increased costs and reduced competitiveness, ultimately affecting the broader economy by hindering industrial growth and job creation.

Anti-Corruption Strategies: Identifying Sources of Corruption in Ajaokuta Steel Company

To effectively combat corruption within the Ajaokuta Steel Company, it is crucial to identify its sources. Adebayo (2021) [21] emphasizes that corruption in the company primarily stems from several factors, including inadequate oversight, lack of accountability, and the influence of political patronage. Additionally, the absence of transparent procurement processes and the manipulation of contracts have created opportunities for corrupt practices. Identifying these sources allows for targeted strategies to address the specific vulnerabilities within the organization.

Governance Reforms Needed for Transparency

Implementing governance reforms is essential for promoting transparency and accountability in the Ajaokuta Steel Company, research suggested that reforms should include the establishment of clear regulatory frameworks, regular audits, and the establishment of an independent oversight body to monitor operations [22]. Enhancing the capacity of existing anti-corruption agencies and ensuring that they are free from political interference are also critical steps. By fostering an environment of transparency, these governance reforms can help mitigate corrupt practices and restore public trust in the institution.

Technology-Driven Solutions: Use of Blockchain for Supply Chain Integrity

One innovative approach to combating corruption is the application of blockchain technology to ensure supply chain integrity. Blockchain can provide a decentralized and tamper-proof ledger for all transactions, making it significantly harder for corrupt practices to occur [23]. By implementing blockchain solutions in procurement and supply chain management, Ajaokuta Steel Company can enhance transparency, track the movement of materials, and verify the authenticity of suppliers, thereby reducing opportunities for corruption.

E-Governance Platforms for Procurement Processes

The adoption of e-governance platforms is another effective strategy to streamline procurement processes and reduce corruption. Nwakanma (2022) [24] highlights that e-governance can facilitate open bidding, real-time tracking of procurement activities, and public access to information, ensuring that all stakeholders are informed and engaged. By digitizing procurement processes, the Ajaokuta Steel Company can minimize human discretion and the potential for corrupt practices, fostering a more competitive and fair environment for suppliers.

Stakeholder Involvement in Anti-Corruption Initiatives

Engaging stakeholders is vital for the success of anti-corruption initiatives. The collaboration among government agencies, civil society organizations, and private sector actors can create a robust framework for combating corruption. Stakeholders can con-

tribute by advocating for policy changes, participating in oversight mechanisms, and promoting awareness campaigns [25]. By fostering a culture of accountability and collective responsibility, the Ajaokuta Steel Company can better address corruption and enhance its operational integrity.

Implementation Roadmap

There are three phase of implementation Roadmap: Assessment and panning, pilot projects scaling up, assessments and evaluations.

Phase 1: Assessment and Planning

Comprehensive Assessment of Current Practices and Technologies

A thorough evaluation of the existing practices and technologies within the Ajaokuta Steel Company is vital for the successful implementation of anti-corruption strategies. Eze (2021) [26] emphasizes that this assessment should cover operational processes, procurement systems, and technological infrastructure to identify vulnerabilities and areas for improvement. By understanding the current landscape, the company can develop targeted strategies that address specific issues related to corruption.

Stakeholder Identification and Engagement Strategies

Identifying key stakeholders and developing engagement strategies is essential for fostering collaboration in the anti-corruption initiative. Stakeholders may include government officials, civil society organizations, employees, and suppliers. Establishing clear communication channels and creating platforms for stakeholder involvement will ensure that all parties are informed and can contribute to the efforts against corruption.

Phase 2: Pilot Projects

Launch and Evaluation of Pilot Projects Using Nanotechnology

The implementation of pilot projects utilizing nanotechnology can serve as a practical approach to addressing corruption in the steel sector. Adeyemi (2022) [2] suggests that these projects can focus on enhancing production efficiency and quality control while minimizing opportunities for corrupt practices. Evaluating the outcomes of these pilot projects will provide valuable insights and inform further scaling of successful initiatives.

Phase 3: Scaling Up

Infrastructure Investment and Workforce Training

Scaling up successful pilot projects will require significant investment in infrastructure and workforce development. Ogunleye (2020) [27] indicates that upgrading facilities, adopting modern technology, and providing comprehensive training programs for employees will enhance operational efficiency and reduce corruption risks. Investing in human capital is crucial for ensuring that the workforce is equipped with the skills needed to uphold ethical standards and promote transparency.

Phase 4: Monitoring and Evaluation

Establishing Metrics for Success and Regular Audits

To ensure the effectiveness of the implemented strategies, it is essential to establish clear metrics for success and conduct regular audits. Nwosu (2021) [28] highlights that these metrics should focus on key performance indicators related to transparency, accountability, and reduction of corrupt practices. Regular audits will provide ongoing assessments of the initiatives, allowing for timely adjustments and improvements to the overall anti-corruption framework.

Conclusion

Recap of the Analysis and Roadmap

This analysis has provided a comprehensive overview of corruption in Nigeria, particularly focusing on the Ajaokuta Steel Company. By defining corruption, exploring its historical context, and examining its impact on the steel sector, we have established a clear understanding of the challenges faced. The proposed implementation roadmap outlines a structured approach to combat corruption through phases of assessment, pilot projects, scaling up, and continuous monitoring. Each phase emphasizes the importance of stakeholder engagement, technological innovation, and capacity building to promote transparency and integrity within the organization.

Implications for Stakeholders and Future Research Directions

The implications of this analysis are significant for various stakeholders, including government agencies, corporate leaders, civil society organizations, and employees of the Ajaokuta Steel Company. Collaborative efforts and a commitment to transparency are essential for dismantling the entrenched culture of corruption. Future research should focus on evaluating the effectiveness of the proposed anti-corruption strategies, exploring additional technological solutions, and assessing the long-term impacts of governance reforms on the steel sector's performance. By continuing to investigate these areas, stakeholders can develop more robust frameworks to combat corruption and foster sustainable growth in Nigeria's industrial landscape.

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